

## ASSEMBLY INSTRUCTIONS FOR INTERMOTOR 51616/51617/51621

These references are not interchangeable

- a) Unplug the connector from the Brake Light Switch
- b) Remove the old Brake Light Switch by turning approx. 45 degrees to left.
- c) Take the new SMPE Brake Light Switch  
NOTE : This type of Switch contains an internal mechanism, which can be damaged if not installed and adjusted correctly. The Switch can only be tested when it is fitted. The switch is when supplied is in a "deactivated" state.
- d) Maintain the brake pedal in its rest position.  
IMPORTANT: Support the pedal in its rest position whilst installing the switch.  
Insert the Switch into the hole in the pedal box from where the old switch was removed, it has only one possible position. Press the plunger against the pedal. The switch has to be turned to the right approx. 45 degrees obtaining the definitive assembly position. The switch is now "activated" and can be electrically tested and checked.
- e) Refit the Brake Light Switch connector and test the brake lights are working.  
The procedure will need to be repeated, if not.
- f) Erase any brake light related fault codes after installing the new switch.