TECHNICAL REPORT

Oil pan gasket 14028900 assembly for Nissan Patrol A.428



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INTRODUCTION

The third generation **Nissan Patrol** (1980-1994) was equipped with the naturally aspirated 2.8 L diesel version of the Ebro A428 and A428II engines. This type of engine is fitted with a low-thickness sheet steel oil pan, which is fitted with the **14028900 gasket**.

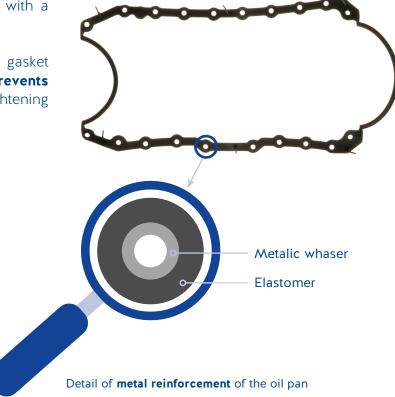
To avoid problems with the gasket. This technical report will explain the peculiarities of its assembly and necessary tightening torque.

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DESCRIPTION

The oil pan gasket 14028900 is provided with a **metal reinforcement** in all screw holes.

This limits the sealing pressure from the gasket itself and not from the oil pan, therefore **prevents the gasket from cracking** during the tightening procedure.



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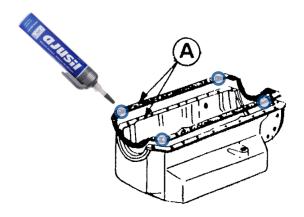






However, if the **tightening is too high or irregular**, it can produce the cracking of the gasket as shown in the following picture. This results in **oil pan oil leakage**.





The gasket has multiple **inserts** that are used to place the gasket in its correct position and prevent it from being stepped on. These inserts are indicated with the letter A in the image.

The **use of sealant** is only recommended for the corners of the gasket neck. You can follow the sealant recommendation in the workshop manual.

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TIGHTENING AND SEQUENCE

The tightening torque of the bolts should be between 1.5 and 2.0 kgm, or between **15 and 20 Nm**. If the 25 Nm barrier is exceeded, the joint will end up cracking.

