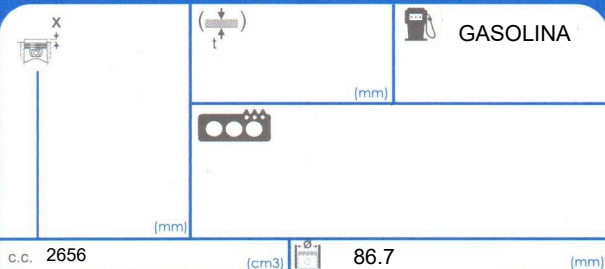


10191100

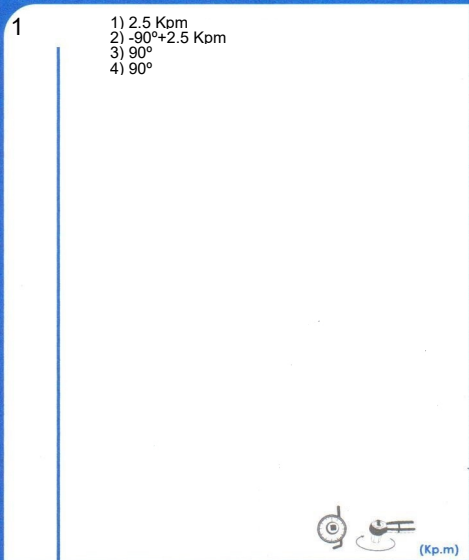
R010624

HYUNDAI, KIA



c.c.	2656	(cm ³)		86.7	(mm)
1	G6EA				

1	81050100	M11X1.50X148(8)
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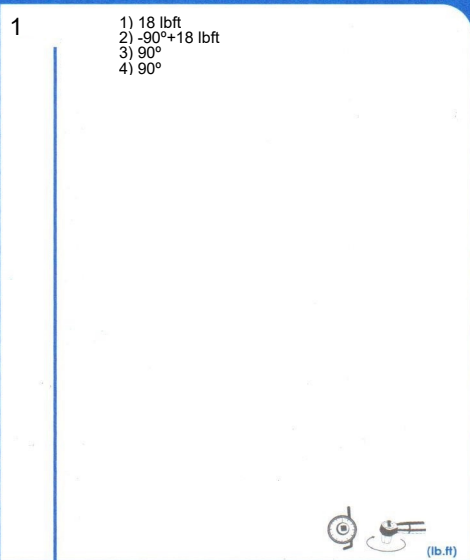
1	NO		(Kp.m)
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ROUGHNESS

MLS		
ALUMINIUM ALUMINIO	0.5 / 1.0 μ m	2.3 μ m MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 μ m	3.8 μ m MAX

-90° +
-180°
 <>

LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR NUT Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS
 LOOSEN ALL THE NUTS
 AFLOJAR TODOS LOS TORNELLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
 DEJAR ENfriAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION



1	NO		(lb.ft)
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TORQUE SEQUENCE

15	11	10	14
16	12	9	13
8	4	1	5
7	3	2	6

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