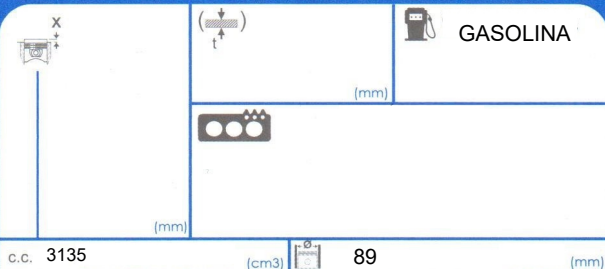


10163300

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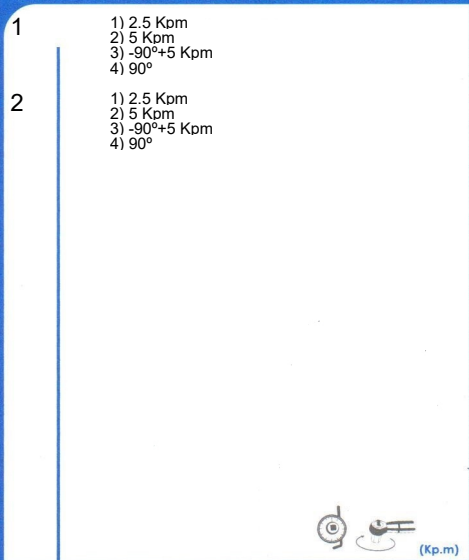
CHEVROLET



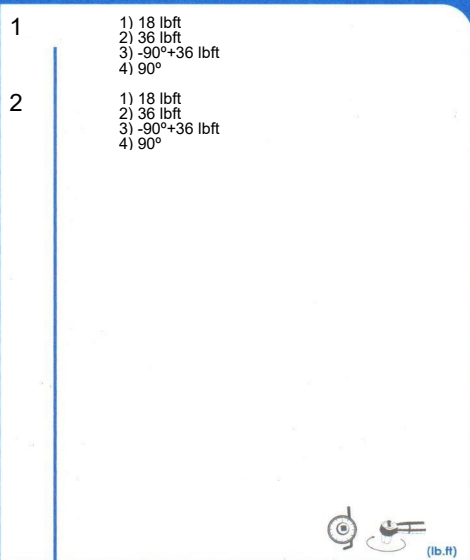
c.c.	3135	(cm3)	89	(mm)
1	L82(189CID)			
2	L82(189CID)			

1	81051300	M11X1.50X108(4),M11X1.50X88(4)
2	81051400	M11X1.50X108(4),M11X1.50X88(4),M11x1.50X91(1)

85010200



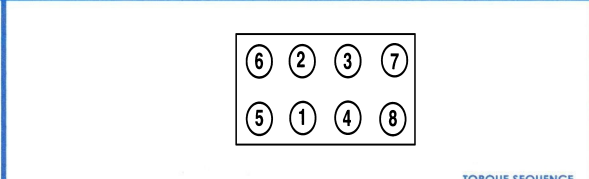
1, 2 NO RETIGHTENING



1, 2 NO RETIGHTENING

ROUGHNESS

	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



-90° +
-180°
 <>

LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR NUT Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS
 LOOSEN ALL THE NUTS
 AFLOJAR TODOS LOS TORNILLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BOWNE)
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 ROTAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERCIOSTATO
 DEJAR ENRIAR EL MOTOR CUATRO HORAS (CON OTERO ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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TORQUE SEQUENCE