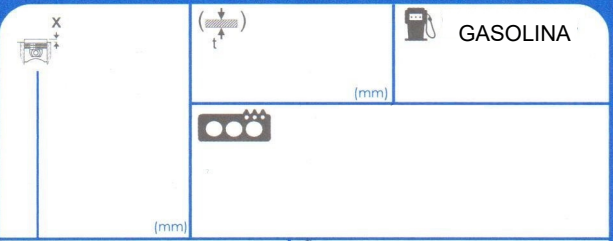


10140300

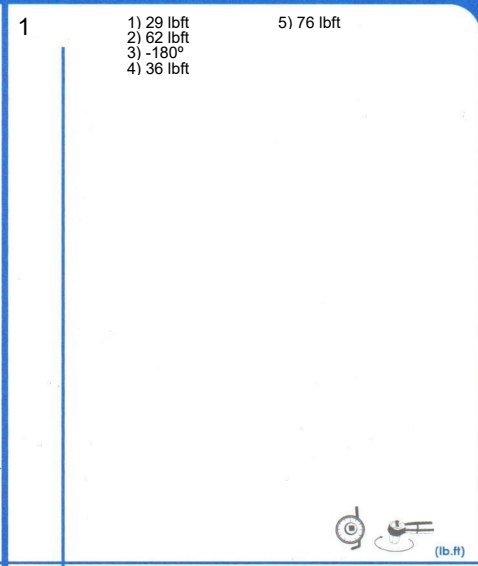
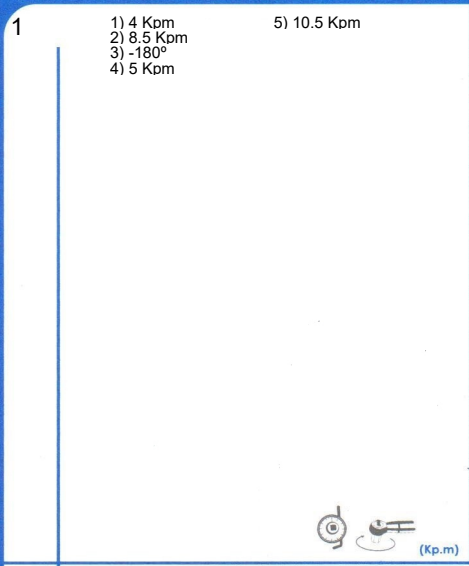
R010624

CHEVROLET, GEO, SUZUKI



c.c. 2494,2500 (cm3) 84 (mm)

1 H25A;LE8

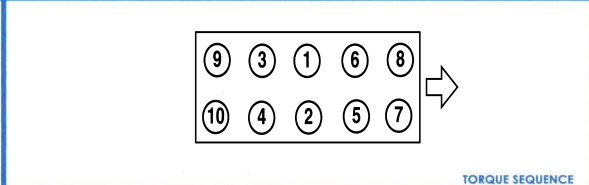


1 1000 Km -90°+10.5 Kpm **RETIGHTENING**

1 1000 Km -90°+76 lbft **RETIGHTENING**

ROUGHNESS

	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



CHECK CATALOG

-90° +
-180°
 <>

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR 90° Y APRETAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS
 SOLTENIR ALI THE BOLTS
 AFLOJAR TODOS LOS TORNELLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 BODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERCOSTATO
 DEJAR ENRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

TORQUE SEQUENCE

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