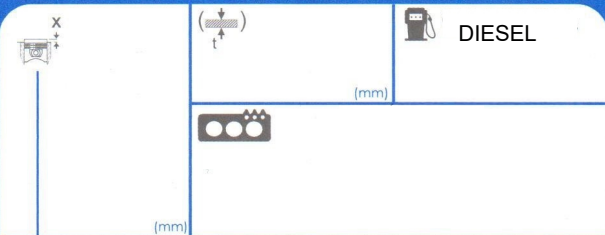


10133900

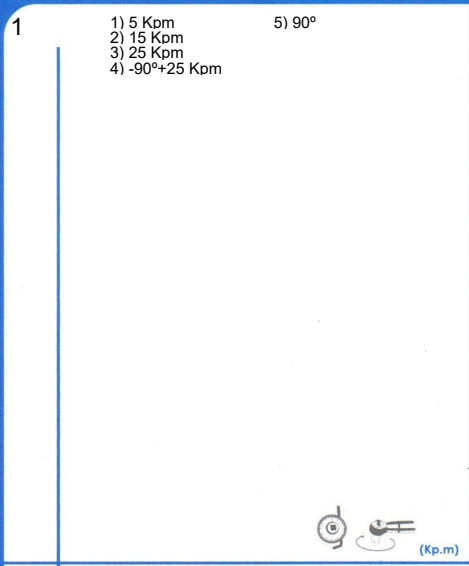
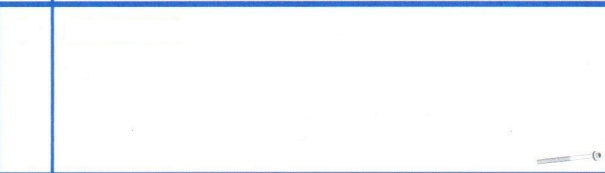
R010624

SCANIA

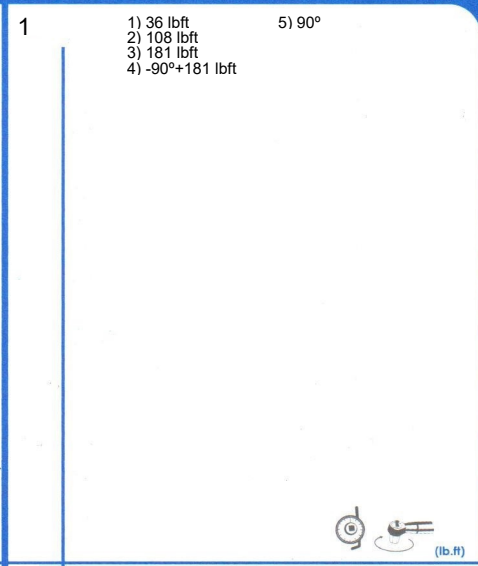


c.c. 10600,11000,11020 (cm3) 127 (mm)

1 DC11;DN11;DS11;DSC11



1 NO RETIGHTENING

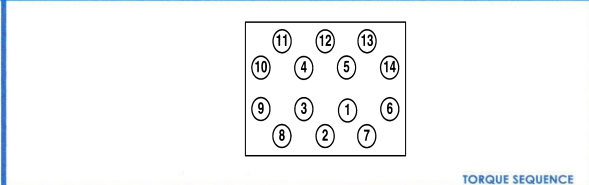


1 NO RETIGHTENING

ROUGHNESS

MLS

ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



-90° +
-180°
 <>

LOOSEN UP AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
 AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 (LET THE ENGINE COOL DOWN FOR 4 HOURS WITH OPEN BONNET)

OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 BODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO

DEJAR ENRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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