




10011520


R010624


ALFA ROMEO, CHRYSLER, FORD

1  0.53-0.62

(1.62)  **DIESEL**

 (mm)

 (mm)



c.c. 1779,1995,2393 (cm3)  88,92 (mm)

1 VM31B

1 **81009200** M14X2X136.5(10),M12X1.75X79(4),M12X1.75X115(4)



85008000

CHECK CATALOG



1 I: 1) 3 Kpm 5) -90°+3 Kpm + 65° + 65°
 2) 70°
 3) 70°
 4) <>

E: 1) 3 Kpm
 2) 85°
 3) <>

  (Kp.m)

1 NO **RETIGHTENING**

ROUGHNESS



		
	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX

-90° +
-180°
 <>

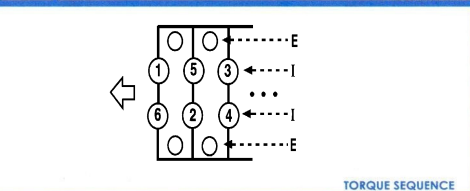
LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR NUT Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS
 LOOSEN ALL THE NUTS
 AFLOJAR TODOS LOS TORNILLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
 REOPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 REOPEN THE MOTOR UNTIL THE TOTAL OPENING OF THE THERMOSTAT
 DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

1 I: 1) 22 lbft 5) -90°+22 lbft + 65° + 65°
 2) 70°
 3) 70°
 4) <>

E: 1) 22 lbft
 2) 85°
 3) <>

  (lb.ft)

1 NO **RETIGHTENING**



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