



Certified Automotive Parts Association

Vehicle Test Fit Report

**Report Number:
VGGF18FR1 /VTF B/20181025**

Gordon Auto Body Parts Co., Ltd.

Mfr. Part Number: VGGF18FR1

**New Part Approval (NPA)
Vehicle Test Fit (VTF) B**

Date(s) Performed: 2018 October 25

Performed by


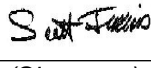
intertek

Intertek - Grand Rapids, US

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Date: 2018 October 25 Report Number: VGGF18FR1 /VTF B/20181025
 Manufacturer Part #: VGGF18FR1 Manufacturer: Gordon Auto Body Parts Co., Ltd.
 Car Company Service Part Application: Volkswagen Golf, 18
 (CCS) Part #: 5G0821106B

Summary Page

Report Number:	VGGF18FR1 /VTF B/20181025	
Prepared By:	<u>Lauren McCarthy</u>	
Tested By:	<u>Trevor Oele</u> (Printed Name)	 (Signature)
VTF Witnessed:	No	
Reviewed By:	<u>Scott Jenkins</u> (Printed Name)	 (Signature)
Date(s) Test Parts Received:	2018 October 12	
Date(s) of Test:	2018 October 25	
Date of Report Review:	2018 October 31	

Testing Laboratory Name:	Intertek - Grand Rapids, US
Testing Location:	4700 Broadmoor SE, Suite 200, Kentwood, MI 49512

Participant Name and Address:	Gordon Auto Body Parts Co., Ltd., No. 48, Neixi Road, Luzhu District,, Taoyuan City, , Taiwan, 338
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Test Specification Standard:	CAPA Quality Standards Manual (QSM), Appendix J (June 2006)
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Vehicle Test Fit Summary Page

TEST ITEM DESCRIPTION			
Manufacturer (Mfr.) Part Number:		VGGF18FR1	
Mfr. Part 1 Lot Number:	09/18A	Mfr. Part 2 Lot Number:	09/18A
Car Company Service (CCS) Part Number:		5G0821106B	
Does the CCS part have refrigerant or fluid safety handling labels or markings?			No
Part Type:		Fender R	
Part Application:		Volkswagen Golf, 18	
Vehicle Used:		Volkswagen Golf , 18	
RESULT SUMMARY			
Overall Result:		Conforming	
Fit:		Conforming	
Appearance:		Conforming	
Status of Part Certification:		In-Process	

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DIMENSIONAL (CHECKING FIXTURE) MASTER PART DESIGNATION

If Mfr. Part 1 and Mfr. Part 2 are both Conforming for Fit, and the CCS Part is Conforming for Fit, then the manufacturer may select any one of the three parts, based on “best fit” if applicable, to be sent to them for Dimensional (Checking Fixture) Master Part designation review.

If either Mfr. Part 1 or Mfr. Part 2 is Nonconforming for Fit, but the CCS Part is Conforming for Fit, then the CCS Part must be sent to the manufacturer as the Dimensional (Checking Fixture) Master Part.

TEST PART DISPOSITION

CCS Part:	Pending Mfr. Advisement
Mfr. Part 1:	Pending Mfr. Advisement
Mfr. Part 2:	Pending Mfr. Advisement

If manufacturer advisement regarding the disposition of the test parts is not provided by the witness when the VTF is performed, then the manufacturer has 15 business days from the date that the report is posted to provide advisement. After 15 business days, Intertek shall dispose of test parts.

NON-CAPA CERTIFIED PART PACKAGING IDENTIFICATION REQUIREMENTS

Mfr. Part 1:	Conforming
Mfr. Part 2:	Conforming
Conforming:	Part packaging indicates the part is not CAPA Certified.
Nonconforming:	Part packaging indicates the part is CAPA Certified.
N/A:	Part did not come with packaging.

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Part Fit Results

CCS Part	Conforming Motor or actuator present on part? No
Mfr. Part 1	Conforming Motor or actuator present on part? No
Mfr. Part 2	Conforming Motor or actuator present on part? No

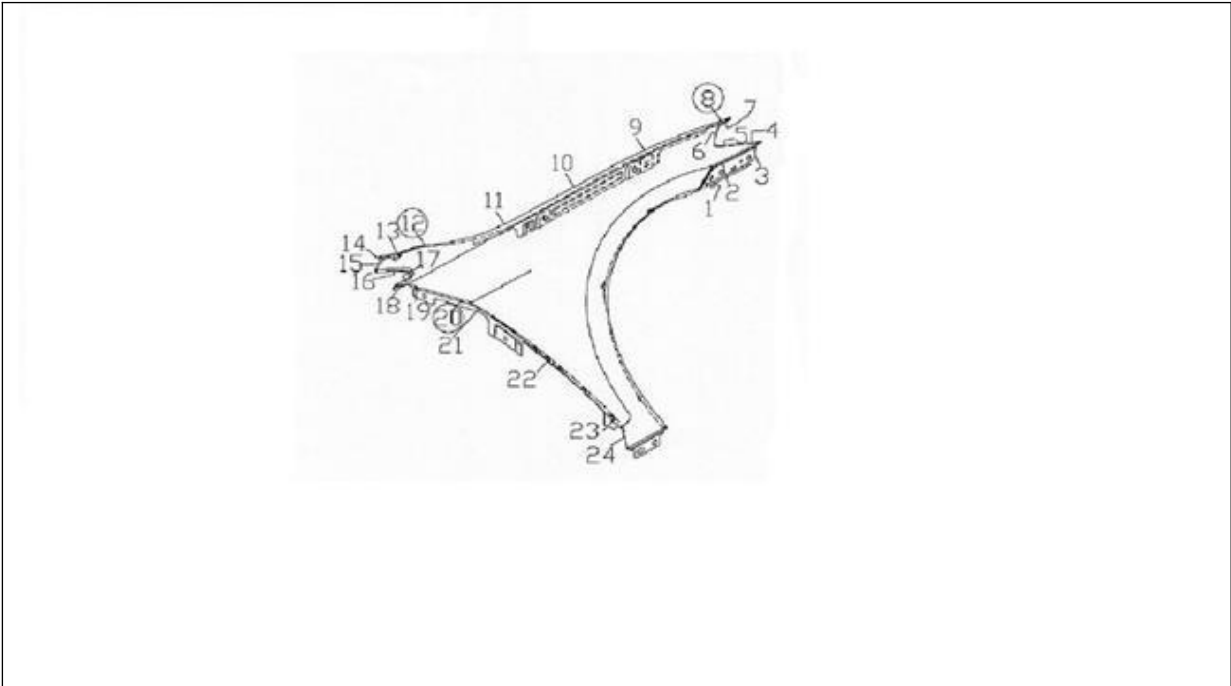
Date:
Manufacturer Part #:
Car Company Service
(CCS) Part #:

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Part Fit Results



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Vehicle Test Fit Dimensional Data (mm)

GAP				
	CCO Part	Mfr. Part 1	Mfr. Part 2	CCS Part
1				
2				
3				
4				
5				
6				
7				
8	2.9	4.0	3.9	3.7
9	3.3	4.5	4.6	4.6
10	3.1	4.3	4.4	4.6
11	3.1	4.0	4.3	4.7
12	3.2	3.5	3.8	4.9
13				
14	1.8	2.8	3.0	2.8
15	1.9	2.1	2.5	3.2
16				
17				
18	3.7	4.8	4.9	3.6
19	3.6	4.5	4.8	3.6
20	4.0	4.5	5.0	3.9
21	4.1	4.4	5.1	4.3
22	4.3	4.4	5.4	4.4
23	4.2	3.8	5.2	4.4
24	4.0	3.9	5.4	4.2

/: Due to the fit of the test part against the adjacent part(s), a gap and/or flush measurement could not be taken at this point.

Car Company Original (CCO) Part: Assembly part installed at the factory.
 Car Company Service (CCS) Part: Car company brand replacement part.
 Manufacturer (MFR) Part: Replacement part produced by a CAPA Participant that is in the CAPA Certification process.

Date:
 Manufacturer Part #:
 Car Company Service
 (CCS) Part #:

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Vehicle Test Fit Dimensional Data (mm)

FLUSH				
	CCO Part	Mfr. Part 1	Mfr. Part 2	CCS Part
1				
2				
3				
4				
5				
6				
7				
8	-0.2	-0.5	0.0	-0.1
9	0.2	-0.1	0.7	0.1
10	-0.1	0.4	0.7	-0.3
11	0.7	1.2	1.1	0.4
12	0.4	0.7	0.4	1.1
13				
14	0.3	0.6	0.0	-0.4
15	-0.4	0.4	0.2	0.0
16				
17				
18	0.2	-0.8	0.6	0.7
19	0.1	-1.0	0.7	0.8
20	0.2	-0.6	0.0	0.7
21	0.1	-0.4	-0.6	0.8
22	0.2	-0.1	-0.4	0.9
23	0.2	0.1	-0.2	0.5
24	0.0	0.1	0.4	0.0

/: Due to the fit of the test part against the adjacent part(s), a gap and/or flush measurement could not be taken at this point.

Car Company Original (CCO) Part: Assembly part installed at the factory.
 Car Company Service (CCS) Part: Car company brand replacement part.
 Manufacturer (MFR) Part: Replacement part produced by a CAPA Participant that is in the CAPA Certification process.

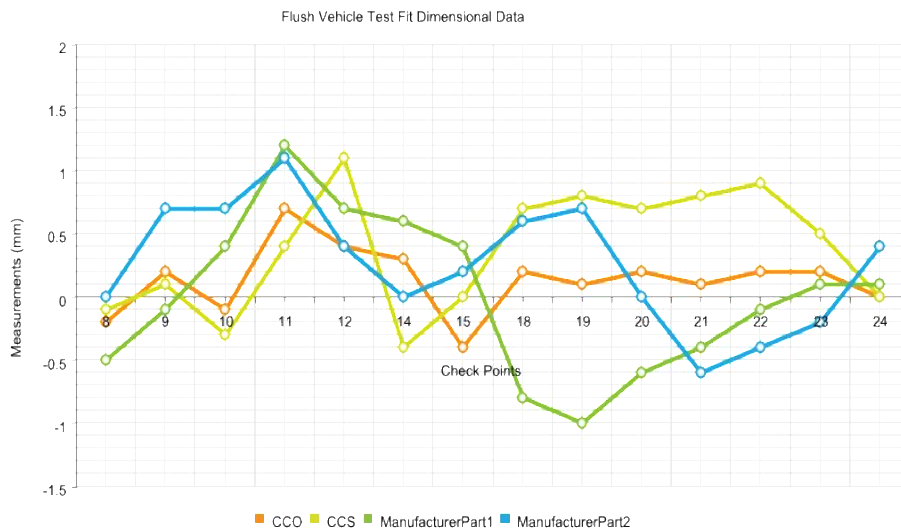
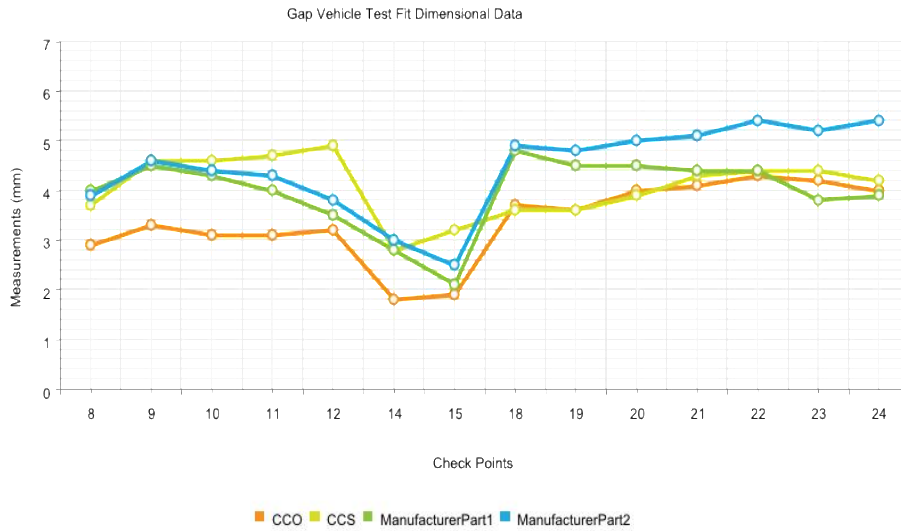
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Vehicle Test Fit Dimensional Data Plot



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Car Company Service		Part Application:	Volkswagen Golf, 18
(CCS) Part #:	5G0821106B		

Identification of Features - Fender R

Hole number for recommended Primary Mounting Hole:	10
Hole number for recommended Secondary Mounting Hole:	7

Are all necessary features identified on the Inspection Instructions?	No
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If No, identify additional holes/features in the table below.

Feature No	Feature Function
20	Fender Mounting

The information on this page applies to the vehicle used for the evaluation. This information is not intended to represent all vehicle applications to which the CCS part number may apply.
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Part Appearance Inspection Results

Appearance Conditions											
A	Burrs	F	Ripples	K	Chips	P	Dirt/Foreign Material	U	Rough Surface	SD	Shipping Damage (Specify type with letter code above or describe if Other)
B	Distortion	G	Rolled Edges	L	Dents	Q	Non-Uniform Coating Coverage	V	Wet Mar		
C	Excess Material	H	Tool Marks	M	Dings	R	Orange Peel	W	Adhesive (Describe below)		
D	Metal Folds	I	Waviness	N	Grind Marks	S	Pits	X	Welds (Describe below)		
E	Radius	J	Bumps	O	Scratches/ Gouges	T	Rinse Residue	Y	Other (Describe below)		

CCS Part	Conforming	
	Foam rubber present on part: No	
	Mfr. Part 1	
Foam rubber present on part: No		
Mfr. Part 2	Conforming	
Foam rubber present on part: No		

Date:
Manufacturer Part #:
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VTF Photos



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CAPA QSM Appearance Inspection Criteria (101) – Rev 03/2008

10.2.1 General Appearance/Visual Non-Conformance Classifications

The following visual conditions will be considered unacceptable.

<i>Visual Conditions</i>	<i>Definition</i>
Burrs	Small pieces of metal with sharp edges that could lacerate the skin during handling. (Class A, B, C)
Distortion	Visible variations on the surface and formed edges such as bodylines, folds, or bends. Includes edge roughness, edge contour, edge consistency and edge radius. (Class A)
Excess Material	Edges not trimmed in the same manner as the OEM Master Part. Seen as “flash” on plastic parts or in cowl areas, fender folds at door lines, mounting flanges, and hood corners. (Class A, B, C)
Metal Folds	Edges not crimped in the same manner as those on the OEM Master Part. (Class B, C)
Radius	Rounded corners and trim line form inconsistent with those of the OEM Master Part. Corners lacking material creating a hole; sharp corners resulting from excess material or poor grinding operations. Opposite corners having differently shaped radii. (Class A, B, C)
Ripples	Visible variations on the part surface and formed edges such as bodylines, folds, or bends. Includes edge roughness, edge contour, edge consistency and edge radius. (Class A)
Rolled Edges	Upward bulge typically seen along the edge to the part or where metal forms a bodyline. Observed at hood edges, fender-to door -line, fender cowl area, and top fender-to-hood edge. (Class A)
Tool Marks	Cuts in the surface material that can be felt with the back of a fingernail. (Class A)
Waviness	Visible variations on the part surface and formed edges such as bodylines, folds, or bends. Includes edge roughness, edge contour, edge consistency and edge radius.

10.2.2 General Finish/Visual Non-Conformance Classifications

The following finish conditions will be considered unacceptable.

<i>Finish Conditions</i>	<i>Definitions</i>
Bumps	Localized depressions or protrusions that can be felt with the back of a fingernail. (Class A)
Chips	A small portion of missing primer or coating, usually caused by scraping or hitting the primer or coating surface, leaving bare metal. (Class A, B, C)
Dents	Localized depressions or protrusions that can be felt with the back of a fingernail. (Class A)
Dings	Localized depressions or protrusions in the metal or substrate that are visible after priming or coating. (Class A)
Grind Marks	Cuts in the surface material that can be felt with the back of a fingernail. (Class A)
Scratches / Gouges	Marks in the surface that can be felt with the back of a fingernail. (Class A, B, C)
<i>EDP Finish Conditions</i>	
Dirt / Foreign Material	Small particles in the EDP coat part surface that can be felt with the back of the fingernail. (Class A)
Non-Uniform Coating Coverage	Inconsistencies on the EDP coating such as blisters, missing or thin EDP, or drip marks due to hanging that can be felt with the back of the fingernail. (Class A)

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Orange Peel	Rippled or wavy EDP coating on the part surface that can be felt with the back of the fingernail. (Class A)
Pits	Small porous holes in the EDP coat on the part surface. (Class A, B, C)
Rinse Residue	Visually detected Streaking marks or discoloration left after the EDP process. (Class A)
Rough Surface	Inconsistencies on the surface that can be felt with the back of a fingernail. (Class A)
Wet Mar	Smearred EDP coat due to packaging prior to coat being fully dry or cured. (Class A, B, C)

10.2.3 General Performance Appearance/Visual Non-Conformance Classifications

The following performance will be considered unacceptable.

Performance Conditions	Definitions
<i>Adhesive Performance Conditions</i>	
Incorrect Placement	Adhesive that are not in correct placement may create distortion to the Class "A" surface (pull down).
Low Coverage	Adhesive that lack area coverage may pull apart.
Missing Adhesive	Adhesive areas that are not present but present on OEM master part.
<i>Weld Performance Conditions</i>	
Missing Welds	Welds that are not present but present on OEM Master.
Weld Burn	Welds that burn through or distort the Class "A" Surface.

10.10 Refrigerant and Fluid Safety or Handling Labels or Markings

In the event that the CCS Material Test Part provides associated safety or handling labels or markings, the CAPA Sample Part must provide safety and handling labels and markings that are comparable in color, graphical display, legibility, font format, font size, and durability.