

DATOS DE LA PIEZA A CERTIFICAR: PART DESCRIPTION	
Denominación: PARAGOLPES TRASERO CON IMPRIMACIÓN (3 PUERTAS) Name: Rear bumper with primer (3 doors)	
Adaptable a: OPEL CORSA (06) Adaptable to	
Fabricado por: EUROSTAMP, S.r.l Manufactured by	
Ref. fabricante: 101.13.9623 Manufacturer reference	Ref. Constructor: 1404557 O.E.M. reference
Nº Certificación: 14 080 14 03 Certification number	



<p>Valorando lo resultados obtenidos en los ensayos y verificaciones a los que ha sido sometida la pieza de recambio, el dictamen final es: Having analyzed the results of the test to which spare part has been subjected, the final decision is:</p>	
<p>RESULTADO DE LA PIEZA Spare part result</p>	
<input checked="" type="checkbox"/>	<p>CERTIFICADA Approved</p>
<input type="checkbox"/>	<p>NO CERTIFICADA Fail</p>

1. CONTROL DE MATERIAL MATERIAL CONTROL		
ENSAYO Test	RESULTADO Result	OBSERVACIONES OBSERVATION
Tipo de material Material	PP+EPDM	Cumple requisitos CZ It is according to requirements of CZ
Espesor de la pieza (mm) Part thickness	Conforme Approved	Cumple requisitos CZ It is according to requirements of CZ
Espesor armazón (mm) Frame thickness	NP	
Espesor cierre (mm) Fastener thickness	NP	
Masa de la pieza (Kg) Weight	3,183	Consultar informe FC-CE-018-03 (masaCO-42) See report FC-CE-018-03 (weightCO-42)
Embutición (mm) Ball punch deformation test	NP	
Prestaciones Mecánicas Impact resistance	Conforme Approved	Cumple requisitos CZ It is according to requirements of CZ
Envejecimiento Acelerado Colour resistance	NP	
Resistencia al calor (%) Heat resistance	Conforme Approved	Cumple requisitos CZ It is according to requirements of CZ
Resistencia combustible (%) Fuel resistance	Conforme Approved	Cumple requisitos CZ It is according to requirements of CZ
CALIFICACIÓN DEL CONTROL DEL MATERIAL Test result		CONFORME APPROVED

2. CONTROL DE LA PIEZA (ADAPTABILIDAD E INSPECCIÓN PREVIA) PART CONTROL (ADAPTABILITY PREVIOUS INSPECTION)		
ENSAYO <small>Test</small>	RESULTADO <small>Result</small>	OBSERVACIONES <small>OBSERVATION</small>
Inspección previa <small>Previous inspection</small>	Conforme <small>Approved</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
Tiempo de montaje (u.t) <small>Assembly time</small>	3,80	Consultar informe 10021TM01-HR01 <small>See report 10021TM01-HR01</small>
Proceso de trabajo <small>Assembly process</small>	Similar a constructor <small>Similar to O.E.M.</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
Montaje de accesorios <small>Adaptability of Accessories</small>	Conforme <small>Approved</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
Holguras <small>Gaps</small>	Similar a constructor <small>Similar to O.E.M.</small>	Consultar informe 10021HG01-HR01 <small>See report 10021HG01-HR01</small>
Paralelismos <small>Parallelism</small>	Similar a constructor <small>Similar to O.E.M.</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
Alineaciones <small>Alignment</small>	Similar a constructor <small>Similar to O.E.M.</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
Funcionalidad <small>Functional features</small>	Conforme <small>Approved</small>	Consultar informe 10021IP-AD01-HR01 <small>See report 10021IP-AD01-HR01</small>
CALIFICACIÓN DEL CONTROL DE LA PIEZA <small>Test result</small>		CONFORME <small>APPROVED</small>

3. CONTROL DE RECUBRIMENTOS COATING CONTROL		
ENSAYO <small>Test</small>	RESULTADO <small>Result</small>	OBSERVACIONES <small>OBSERVATION</small>
Espesor, e_e (µm) <small>Thickness</small>	NP	
Dureza <small>Hardness</small>	Conforme <small>Approved</small>	Cumple requisitos CZ <small>It is according to requirements of CZ</small>
Embutición (mm) <small>Ball punch deformation test</small>	NP	
Corrosión roja (nº horas) <small>Corrosion resistance</small>	NP	
Adherencia <small>Adhesion</small>	1	Cumple requisitos CZ <small>It is according to requirements of CZ</small>
Resistencia al lavado alta presión <small>High pressure resistance</small>	Conforme <small>Approved</small>	Consultar informe 10021AP01-HR01 <small>See report 10021AP01-HR01</small>
Resistencia del recubrimiento a los disolventes <small>Solvent resistance</small>	Conforme <small>Approved</small>	Cumple requisitos CZ <small>It is according to requirements of CZ</small>
CALIFICACIÓN DEL CONTROL DE RECUBRIMENTOS <small>Test result</small>		CONFORME <small>APPROVED</small>

4. CONTROLES ADICIONALES ADDITIONAL CONTROL		
ENSAYO Test	RESULTADO Result	OBSERVACIONES OBSERVATION
Material en sistemas de unión Material in joining parts	NP	
Materiales de subestructuras Reinforcement material	NP	
Cumple funcionalidad Functional features	NP	
Área soldada (mm ²) Welded area	NP	
Distancia (mm) entre puntos soldadura Distance between spots weld	NP	
Puntos soldadura defectuosos Quality of sports weld	NP	
Formas geométricas Geometrical shape	Conforme Approved	Sin partes puntiagudas, ni cortantes, ni susceptibles de enganches Without sharp and pointed parts
Orientación superficies laterales Lateral surface orientation	Conforme Approved	Vuelta al exterior Turn over to external side
CALIFICACIÓN DE LOS CONTROLES ADICIONALES Test result		CONFORME APPROVED

5. COMPORTAMIENTO MECÁNICO MECHANICAL BEHAVIOR		
ENSAYO Test	RESULTADO Result	OBSERVACIONES OBSERVATION
Diferencia de retroceso (cm) Diference in backward movement	NP	
Forma de plegado Folded shape	NP	
Adhesivo y sellante Mastic behavior	NP	
Cierre Fastener behavior	NP	
Crash-Test frontal Frontal crash-test	Similar a constructor Similar to O.E.M.	Cumple requisitos CZ It is according to requirements of CZ
Crash-Test oblicuo Lateral crash-test	Similar a constructor Similar to O.E.M.	Cumple requisitos CZ It is according to requirements of CZ
CALIFICACIÓN DEL COMPORTAMIENTO MECÁNICO Test result		CONFORME APPROVED

ANEXO 1 – REPORTAJE FOTOGRÁFICO DE LA ADAPTABILIDAD
 ANNEX 1 – ADAPTABILITY PHOTO DOCUMENTATION

Muestra Constructor O.E.M. Part	Muestra Fabricante Spare Part
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