



Technical development of clutch discs has led to the linings on some models being attached by adhesives. The modified procedures mean that some of the rivet holes are now empty.



Fig. 1: Lining on the engine side



The engine side of the lining (Fig. 1) is bonded directly onto the rigid driving panel.

Fig. 2: Empty rivet holes



Fig. 3: Lining on the gearbox side

The gearbox side of the lining (Fig. 3) is first bonded to a carrier panel.

The lining springs are then riveted to the carrier panel.

And then the lining springs are riveted to the driving panel.