
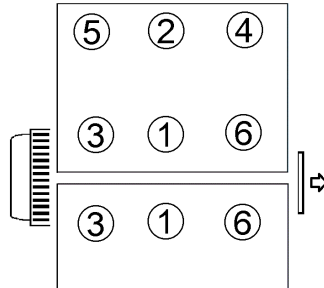
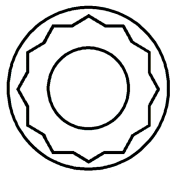


| | | |
|---|----------------|---|
| Anziehvorschrift für Zylinderkopf | 692.790 |  Das Original |
| Tightening Instructions for Cylinder Head | | |
| Instructions de serrage pour culasse | | |
| Prescripciones de apriete para culatas | | |
| passend für / suitable for adaptable à / adaptable a | | Subaru |

Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornillo



| | | |
|-------------|---|------------------|
| Anziehen/ | * | 1-6: 29 Nm |
| Tightening/ | | 1-6: 69 Nm |
| Serrage/ | ➤ | 1-6: loosen 180° |
| Apriete | ➤ | 1-6: loosen 180° |
| | | 1-2: 34 Nm |
| | | 3-6: 15 Nm |
| | ➤ | 1-6: 90° |
| | ➤ | 1-6: 90° |

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---|------------------------------|--------------------------------|---------------------------------------|
| * | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| ★ | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| ☐ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 93,8 mm / $\frac{3}{8}$: 0,50 mm

Mot: EJ203 (EJ20-Series)
2,0 ltr.

Forester, Legacy, Liberty, Impreza,
Outback

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692.790