
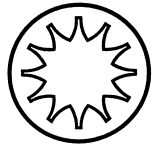


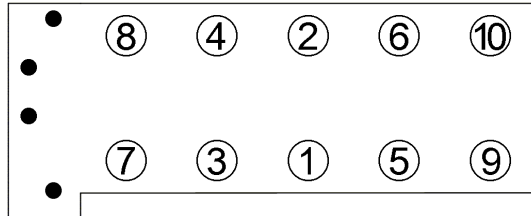
| | | |
|---|----------------|---|
| Anziehvorschrift für Zylinderkopf | 553.433 |  Das Original |
| Tightening Instructions for Cylinder Head | | |
| Instructions de serrage pour culasse | | |
| Prescripciones de apriete para culatas | | |
| passend für / suitable for adaptable à / adaptable a | | Mercedes-Benz |

Schraubenkopf / Head shape
Tête de vis / Cabeza de tornillo

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



759.630
M 12 x 102



| | | |
|---|---------------------|----------------------------------|
| Anziehen/ Tightening/ Serrage/ Apriete | M 102.983 > 1984 | M 102.983 1984 > M 102.990 |
| | M 12 M 8 | M 12 M 8 |
| | * 70 Nm 25 Nm | * 55 Nm 21 Nm |
| | ➤ 90° | ➤ 90° |
| | ➤ 90° | ➤ 90° |

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---|------------------------------|--------------------------------|---------------------------------------|
| * | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| ★ | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| □ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

97,5 mm Ø

190 E 2,3-16, M.B.102.983, 07/1984>08/1988

2,3 ltr., 136 kW (185 PS)

190 E 2,5-16, M.B.102.990, 09/1988>

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553.433