

**0004 Technical Service Information**

Concerns:	<b>Cylinder head cover gasket</b>
Make:	<b>Ford</b>
Model:	<b>Fiesta, Focus, Fusion</b>
Engine code:	<b>1.25/1.3/1.4/1.6 liter Zetec SE + Duratec 16V</b>

## Aluminum/plastic cylinder head cover Zetec/Duratec

The engines listed in the appendix were supplied with both plastic and aluminum cylinder head covers, each with different valve cover gaskets. There are no classifying criteria.

### Zetec SE SFI

- 1.25 liters:** DHA, DHB, DHC, DHD, DHE, DHF, DHG  
**1.4 liters:** FHA, FHD, FHE, FHF, FXDA, FXDB, FXDC, FXDD  
**1.6 liters:** FYDA, FYDB, FYDC, FYDD, FYDH, L1T, L1V

### Duratec 16 V SFI

- 1.25 liters:** FUJA, FUJB, M7JA, M7JB  
**1.4 liters:** ASDA, ASDB, FXJA, FXJB  
**1.6 liters:** FYJA, FYJB, HWDA, HWDB

The head sets for the engines cited above have been replaced with head sets without valve cover gaskets. The customer must therefore order the correct cylinder head cover gasket separately.

with VCG	without VCG	with VCG	without VCG
02-31865-01	= 02-31865-02	02-31730-01	= 02-31730-04
02-34295-01	= 02-34295-02	02-31730-02	= 02-31730-04
02-36400-01	= 02-36400-02	02-31730-03	= 02-31730-06
02-33900-01	= 02-33900-04	02-36405-01	= 02-36405-02
02-33900-02	= 02-33900-04	02-35930-01	= 02-35930-02
02-33900-03	= 02-33900-06		

Tightening specifications for ALU + plastic cylinder head cover:  
 Stage 1 = 3 Nm, Stage 2 = 10 Nm

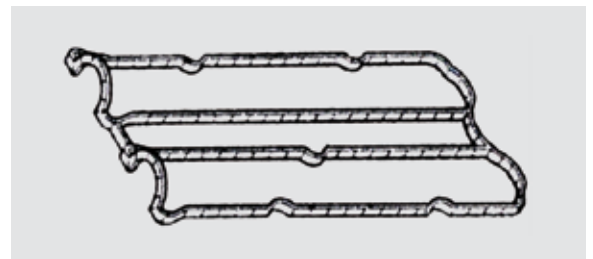


Fig. 1\_Cylinder head cover gasket for the plastic cylinder head cover, Reinz-No.: 71-38086-00, OE No. 1 141 575

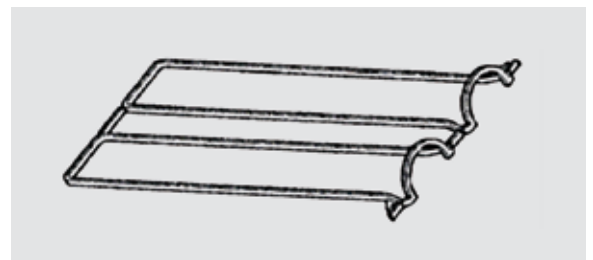


Fig. 2\_Cylinder head cover gasket for the aluminum cylinder head cover, Reinz-No.: 71-33846-00

**VICTOR REINZ – the easiest way to get a good gasket.**